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the THM700R4) has been with us now for over two decades and, along with the completely computer controlled 4L60E version, has quickly become one of the most widely used late-model GM rear wheel drive transmissions found in cars and lighter-duty pickup trucks.

**GM 4L60 4L60E
(THM700R4)**

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(700R4) Information
about rebuild 4L60E

(700R4) transmission

In the early 90s there
was a problem of

development of a

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gearbox, which could

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cars equipped with the

powerful petrol and

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COVERAGE This system
works with 4L60E,
4L65E, 4L70E, 4L80E,
and 4L85E automatic

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transmissions (4L60E 1996 and up only). It is recommended that you use the Baumann wiring harness with this system.

**Installation and
Operation Manual
for 4L60E, 4L65E,
4L70E ...**

This booklet contains general description and the procedures necessary to repair, overhaul, or service the new THM 4L60-E

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electronic automatic
overdrive transmission.

The 4L60-E is a fully
automatic rear wheel
drive transmission.

This unit is basically a
THM 700-R4 with
electronic controls
added to the valve
body. The shift

THM 4L60-E INDEX

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complete transmission.
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Shift Kit 4L60E Valve

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necessary to diagnose,

overhaul and/or repair

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4L60-E Transmission

Update Handbook

covers engineering

changes that have

occurred from 1993 to

2003, parts affected by

the change,

interchangeability and

part numbers.

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introduction of the THM
4L60E transmission in
model year 1993, there
have been many major
engineering design
changes to improve
durability and
reliability. These
changes have affected
nearly every part used
in the THM 4L60E.

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